

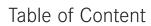


The hinge system for the door to the future: Maximum Stability. Integrated Soft-close. Total Design.



Our developers set out to create a product innovation – a completely new hinge system. The result is Tiomos. Not only does Tiomos out perform any other hinge in the industry, but is also aesthetically pleasing to the eye. It offers a timeless design as well as its own individual character. Tiomos is a completely new hinge concept. The product range provides perfect movement for virtually every application, from standard doors to wide angle doors, from frameless applications to face frame applications.

The Tiomos offers an adjustable
Soft-close mechanism, which is fully
integrated and concealed in the hinge
arm. The closing process is extremely
smooth from the degree that the
Soft-close is activated until the door is
completely shut. With the superb
engineering and design, size and weight
of the door will not be a factor. The
cabinet doors pull open with ease and
minimal gaps can be achieved with the
new design of the hinge.
In summary, Tiomos offers the ideal
solution to the ever increasing
requirements of today's manufacturers.

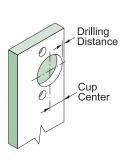


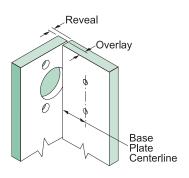


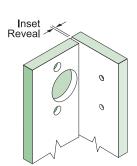
Opening angle	Drill hole	Description	Full overlay	Overlay	Half overlay	Inset	Page
		Technical Information					4-7
110°	35 mm	Tiomos 110 Optimal reveal for door widths up to 24 mm					8
120°	35 mm	Tiomos 120 Optimal reveal for door widths up to 24 mm					10
160°	35 mm	Tiomos 160 Wide Angle Hinge (Zero protrusion)					12
E S		Tiomos Base Plates					14
		Tiomos Accessories Hinge arm cover cap Angle reduction clip Hinge cup cover cap					18

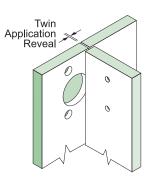
Technical Information

For Tiomos



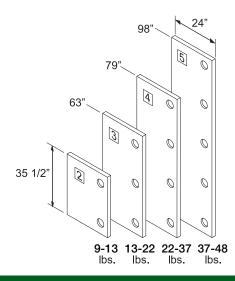






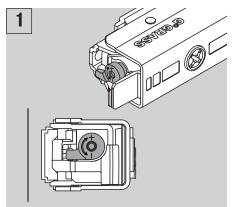
Number of hinges per door

The number of hinges required depends on the size and weight of the door. The distance between the hinges should be spaced as wide as possible. Use the diagram to determine the number of hinges needed. These recommendations are for doors without any accessory attachments.



Tool-less Soft-close adjustment

Soft-closing performance can be regulated for any door size and weight with the Tiomos adjustable integrated Soft-close. Depending upon the requirement, the Soft-closing settings can be adjusted easily and without tools. With 2 hinges there are 6 Soft-close settings.

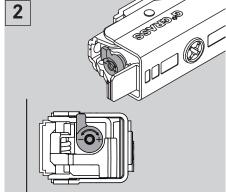


Light setting

Adjustment lever points toward the cabinet wall

Appropriate for:

• Small, light doors

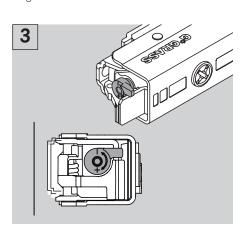


Medium setting (factory setting)

Adjustment lever is parallel to the cabinet wall. This setting covers 80% of door applications.

Appropriate for:

Standard doors



Strong setting

Adjustment lever points toward the cabinet interior

Appropriate for:

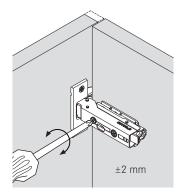
• Large, heavy doors



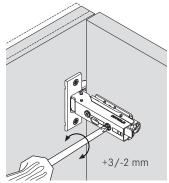
Adjustments

The options for height adjustment depend on the type of base plate. All adjustments can be made independent of one another.

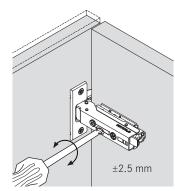
For depth adjustment, select base plates have worm gear adjustment access through the hinge arm.



Side adjustment



Depth adjustment via worm gear



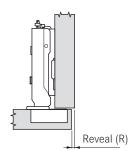
Height adjustment via base plate

Reveal

Full Overlay/Overlay Door

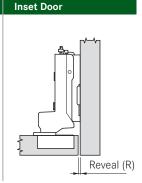
The reveal (R) is the distance required between two doors or between the door and side wall of the cabinet to allow sufficient space for opening the door. The required reveal width (R) depends on the thickness of the door.

Most cabinet makers prefer a reveal (R) of between 3mm and 6mm.



Reveal 2 x (R)

Half Overlay Door



Reveal for full overlay, overlay, and half overlay doors

The table shows the reveal necessary between two doors or between door and side wall to allow enough space for opening the door.

Example:

For a door thickness of 19mm and a drilling distance (DD) of 6mm a (R) reveal of 0.9 is needed.

Drilling	Distance	(DD)

		3	4	5	6	/		
	24.0	2.4	2.1	2.1	2.1	2.0		
	22.0	1.6	1.6	1.6	1.5	1.5		
	21.0	1.4	1.3	1.3	1.3	1.3		
	20.0	1.1	1.1	1.1	1.5	1.1		
	19.0	0.9	0.9	0.9	0.9	0.9		
	18.0	0.7	0.7	0.7	0.7	0.7		
	17.0	0.6	0.6	0.6	0.6	0.6		
200	16.0	0.6	0.6	0.6	0.6	0.6		
2								
JOOI HIICKIIGSS								
3					Re	veal	(min.	(R)

Note:

Reveal dimensions were determined with a door edge radius of 1mm. Hinge dimensions and calculation of reveal with factory setting.

Reveal for inset door:

The table shows the minimum reveal for an inset door, depending on the drilling distance (DD) and the base plate height (BPH).

Example:

A drilling distance (DD) of 6mm results from using a base plate with height 03 and a reveal (R) of 1.0mm.

Duilling	Distance	(DD)
Drilling	Distance	(UU)

	0.0		0		2	3				
	0.5					3.5				
	1.0	0		2	3					
	1.5				3.5					
	2.0		2	3						
_	3.0	2	3							
<u>=</u>	4.0	3								
evea										
E.										
E E										
Minimum Reveal (R)					Ва	se Pl	ate F	leigh	t (BPI	H)

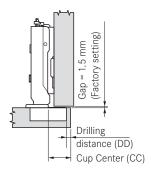
IMPORTANT To determine the correct application Grass strongly recommends a trial mounting for all hinges and base plates.

Technical Information

For Tiomos

Minimum gap - Drilling distance

The Minimum gap is the gap between the closed door and the front of the cabinet.



The drilling distance is the distance between the edge of the door and the cup hole.

Dist	ling ance D	Ce	cup enter CC
<u>1</u> 8"	3	<u>13</u> 16"	20.5
<u>5</u> 32"	4	<u>27</u> 32"	21.5
3 16"	5	<u>7</u> 8"	22.5
<u>1</u> 4"	6	<u>15</u> 16"	23.5
<u>9</u> 32"	7	3 <u>1</u> 32"	24.5
5 16"	8	1"	25.5

The cup center is the distance of the drilling distance plus $\frac{1}{2}$ of the cup diameter.

Example:

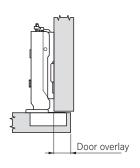
For a door thickness (DT) of 17mm and a drilling distance (DD) of 6mm a minimum gap of 1.0mm is needed.

			6 -						
		3	4	5	6	7			
24	1.0	1.0	1.0	1.0	1.2	2.1			
22	2.0	1.0	1.0	1.0	1.0	1.5			
21	.0	1.0	1.0	1.0	1.0	1.2			
20	0.0	1.0	1.0	1.0	1.0	1.0			
19	.0	1.0	1.0	1.0	1.0	1.0			
18	.0	1.0	1.0	1.0	1.0	1.0			
17	'.0	1.0	1.0	1.0	1.0	1.0			
16	.0	1.0	1.0	1.0	1.0	1.0			
16					Minimum gap				

Drilling Distance (DD)

Door overlay max.

The door overlay is the part of the cabinet side wall or face frame that is covered by the door.



Example:

For a hinge with a cranking of 03, a base plate height (BPH) of 2mm, and a drilling distance (DD) of 4mm, the door overlay is 14mm.

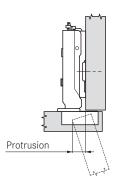
	3	4	5	6	7	
19.0					0	
18.0				0		
17.0			0		2	
16.5						
16.0		0		2	3	
15.5					3.5	
15.0	0		2	3		
14.5				3.5		
14.0		2	3			
13.5			3.5			
13.0	2	3				
12.5		3.5				
12.0	3					
11.5	3.5	Base	Plat	e Hei	ight (BPH)

Door overlay max.

Drilling Distance (DD)

Door edge protrusion

The door edge protrusion is the amount by which the edge of the open door protrudes into the opening and varies depending on the type of hinge and method of fixing. It is stated on the respective catalog page and refers to the stated base plate for the factory setting. It can be changed by changing the height of the base plate and operation the lateral adjustment.



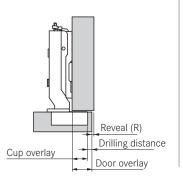


Door positions

Achieve overlay with hinge cranking

Full Overlay (Cranking 00)

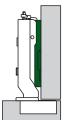
The cup overlay (factory setting) plus drilling distance determine the door overlay. Dimensions can be found in a table on the respective page of the catalog.



Or achieve overlay with base plate

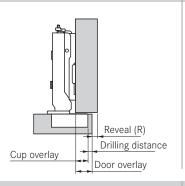
Full Overlay

Using a hinge with a cranking of 00 and a base plate height (BPH) 00



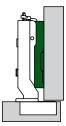
Overlay (Cranking 03)

The cup overlay (factory setting) plus drilling distance determine the door overlay. Dimensions can be found in a table on the respective page of the catalog.



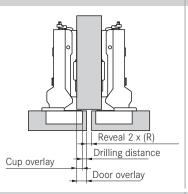
Overlay

Using a hinge with a cranking of 00 and a base plate height (BPH) 03



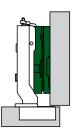
Half Overlay (Cranking 9.5)

The cup overlay (factory setting) plus drilling distance determine the door overlay. Dimensions can be found in a table on the respective page of the catalog.



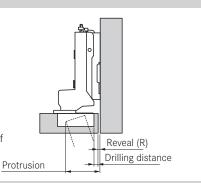
Half Overlay

Using a hinge with a cranking of 00 and a base plate height (BPH) 3.5 and a spacer plate 06.



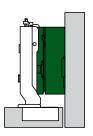
Inset (Cranking 19)

There is no door overlay. The reveal between the side of the cabinet and the door depends on the base plate height (BPH) and the drilling distance (DD). Dimensions can be found in a table on the respective page of the catalog.



Inset

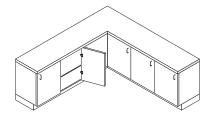
Using a hinge with a cranking of 00 and a base plate height (BPH) 2 and a spacer plate 19.



110° hinge for standard doors



- 3-dimensional adjustment with suitable base plate
- Accommodates overlays up to 22mm (7/8")
- Optimal reveal up to 24 mm door thickness
- Soft-close or Self-close hinges available
- For face frame or frameless cabinets
- · Convenient depth adjustment with worm gear







Tiomos 110	Opening Angle 110°			Screw-on	Dowelled	
Full overlay	Cranking 00	Pattern	Туре	Item No.	Item No.	PU
	Hinge cup: steel, nickel-plated	4.5	Soft-close	F028 138 519 228	F028138523228	450
	Hinge arm: steel, nickel-plated	45	Self-close	F045 138 457 228	F045 138 461 228	150
Overlay	Cranking 03	Pattern	Туре	Item No.	Item No.	PU
	Hinge cup: steel, nickel-plated		Soft-close	F028 138 520 228	F028138524228	
	Hinge arm: steel, nickel-plated	45	Self-close	F045 138 458 228	F045 138 462 228	150
Half overlay	Cranking 9.5	Pattern	Туре	Item No.	Item No.	PU
			Soft-close	F028 138 521 228	F028138525228	
	Hinge cup: steel, nickel-plated Hinge arm: zinc, nickel-plated	45	Self-close	F045 138 459 228	F045 138 463 228	150
Inset	Cranking 19	Pattern	Туре	Item No.	Item No.	PU
	Hinge cup: steel, nickel-plated	4 E	Soft-close	F028138522228	F028138526228	150
	Hinge arm: zinc, nickel-plated	45	Self-close	F045 138 460 228	F045 138 464 228	150

Cover cap	Item No.	PU
Steel, nickel-plated	F072 135 500 247	1000
*		

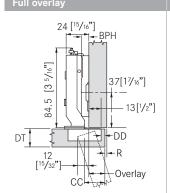
Hinge cup cover cap	Item No.	PU
Steel, nickel-plated	F072 135 503 228	150

Opening angle reduction clip to 85°	Item No.	PU
Plastic, black	F072 135 751 117	50

Wood s	screw, nickel-plated	Item No.	PU
	#6 x 5/8" FHP, NI	81001-43	500
ALL SOME			

PU = packaging unit

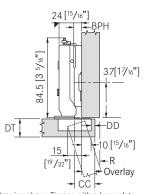




Drawing shows Tiomos with a base plate height (BPH) 02.

Drilling Distance (DD)

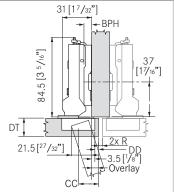
		Drill	ing L	Dista	nce	(DD)	
		3	4	5	6	7	
	22.0					0	
	21.0				0		
	20.0			0		2	
	19.0		0		2	3	
	18.5					3.5	
	18.0	0		2	3		
	17.5				3.5		
	17.0		2	3			
	16.5			3.5			
ax.	16.0	2	3				
ž	15.5		3.5				
erla	15.0	3					
Door overlay max.	14.5	3.5					
Doo			Base	Plat	e Hei	ight (BPH)



Drawing shows Tiomos with a base plate height (BPH) 02.

Drilling Distance (DD)

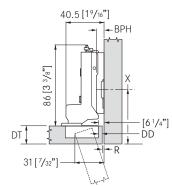
						()	
		3	4	5	6	7	
	19.0					0	
	18.0				0		
	17.0			0		2	
	16.5						
	16.0		0		2	3	
	15.5					3.5	
	15.0	0		2	3		
	14.5				3.5		
	14.0		2	3			
ax.	13.5			3.5			
ž	13.0	2	3				
erla	12.5		3.5				
Door overlay max.	12.0	3					
Doo	11.5	3.5	Base	Plat	e Hei	ght (BPH)



Drawing shows Tiomos with a base plate height (BPH) 02.

Drilling Distance (DD)

		D11111	6 .	71314	1100	(00)	
		3	4	5	6	7	
	12.5					0	
	11.5				0		
	10.5			0		2	
	10.0						
	9.5		0		2	3	
	9.0					3.5	
	8.5	0		2	3		
	8.0				3.5		
	7.5		2	3			
ax.	7.0			3.5			
Ë	6.5	2	3				
erla	6.0		3.5				
loor overlay max.	5.5	3					
00	5.0	3.5	Base	Plate	e Hei	ght (BPH)



Drawing shows Tiomos with a base plate height (BPH) 02. X = 38.5 + DT

Drilling Distance (DD)

			0			. ,	
		3	4	5	6	7	
	0.0		0		2	3	
	0.5					3.5	
	1.0	0		2	3		
	1.5				3.5		
	2.0		2	3			
	3.0	2	3				
	4.0	3					
<u>R</u>							
E E							
Reveal min (R)							
Se S			Base	e Plat	e Hei	ight (BPH)
~			_ 300			0.70 (,

Minimum gaps

The minimum gap is the gap between the closed door and the front of the cabinet.

*only achievable with 85° angle reduction clip

		ווווע	ilig L	/ISLa	lice	(00)		
		3	4	5	6	7		
	24.0	1.0	1.0	1.0	1.2*	2.1*		
	22.0	1.0	1.0	1.0	1.0	1.5*		
	21.0	1.0	1.0	1.0	1.0	1.2*		
	20.0	1.0	1.0	1.0	1.0	1.0		
	19.0	1.0	1.0	1.0	1.0	1.0		
	18.0	1.0	1.0	1.0	1.0	1.0		
	17.0	1.0	1.0	1.0	1.0	1.0		
sea	16.0	1.0	1.0	1.0	1.0	1.0		
ick								
Door Thickness								
Doc					Mi	nimu	m ga	р

Drilling Distance (DD)

Reveal dimensions were determined with an edge radius (of the door) of 1mm! Hinge dimensions and reveal calculation based on factory setting.

IMPORTANT To

determine the correct application grass strongly recommends a trial mounting for all Door hinges and base plates.

Drilling Distance (DD) 5

6 7

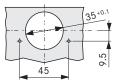
Reveal (R)

3 4

24.0 2.4 2.1 2.1 2.1 2.0 1.6 1.6 1.6 1.5 1.3 1.3 1.3 1.3 1.4 20.0 1.1 1.1 1.1 1.1 1.1 0.9 0.9 0.9 0.9 0.9 0.7 0.7 0.7 0.7 0.7 17.0 0.6 0.6 0.6 0.6 0.6 16.0 0.6 0.6 0.6 0.6 0.6

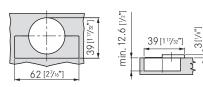
Drilling Distance (DD)

		3	4	5	6	7
	36.0	11.1	10.3	9.7	9.1	8.5
	30.0	5.4	4.8	4.4	4.3	4.2
	28.0	3.7	3.6	3.5	3.4	3.3
	26.0	2.9	2.8	2.8	2.7	2.6
	24.0	2.2	2.1	2.1	2.1	2.0
	22.0	1.6	1.6	1.6	1.5	1.5
	21.0	1.4	1.3	1.3	1.3	1.3
"	20.0	1.1	1.1	1.1	1.1	1.1
nes	19.0	0.9	0.9	0.9	0.9	0.9
Š	18.0	0.7	0.7	0.7	0.7	0.7
Joor Inickness	16.0	0.6	0.6	0.6	0.6	0.6
š			Re	veal	(R)	



45

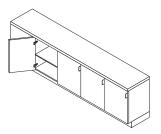
Cup dimensions



120° hinge for standard doors



- 3-dimensional adjustment with suitable base plate
- Accommodates overlays up to 22mm (7/8")
- Optimal reveal up to 24 mm door thickness
- Soft-close or Self-close hinges available
- For face frame or frameless cabinets
- · Convenient depth adjustment with worm gear







Tiomos 120 Screw-on Dowelled

Full overlay	Cranking 00	Pattern	Туре	Item No.	Item No.	PU
`	Hinge cup: steel, nickel-plated	4.5	Soft-close	F028 138 547 228	F028 138 551 228	150
	Hinge arm: steel, nickel-plated	45	Self-close	F045 138 485 228	F045 138 489 228	150

Overlay	Cranking 03	Pattern	Туре	Item No.	Item No.	PU
Hinge cup: steel, nickel-plated	45	Soft-close	F028 138 548 228	F028 138 552 228	150	
	Hinge arm: steel, nickel-plated	45	Self-close	F045 138 486 228	F045 138 490 228	150

Half overlay	Cranking 9.5	Pattern	Туре	Item No.	Item No.	PU
Hinge cup: steel, nickel-plated	4.5	Soft-close	F028 138 549 228	F028138553228	150	
	Hinge arm: zinc, nickel-plated	45	Self-close	F045 138 487 228	F045138491228	150

Cover cap	Item No.	PU
Steel, nickel-plated	F072 135 500 247	150

Opening angle reduction clip to 85	• Item No.	PU
Plastic, black	F072 135 751 117	50

Hinge cup cover cap	Item No.	PU
Steel, nickel-plated	F072 135 503 228	150

Wood so	crew, nickel-plated	Item No.	PU
	#6 x 5/8" FHP, NI	81001-43	500

PU = packaging unit



24 [15/16"] 24 [15/16"] BPH 37 [115/32"] 42 [15/42"] 12 [16/2"]

Drawing shows Tiomos with a base plate height (BPH) 02.

Overlav

13 [¹/2"]

Drilling Distance (DD)

						()	
		3	4	5	6	7	
	22.0					0	
	21.0				0		
	20.0			0		2	
	19.0		0		2	3	
	18.5					3.5	
	18.0	0		2	3		
	17.5				3.5		
	17.0		2	3			
	16.5			3.5			
ax.	16.0	2	3				
E Z	15.5		3.5				
erla	15.0	3					
Door overlay max.	14.5	3.5					
Doo			Base	Plate	e Hei	ght (BPH)

24 [15/16"]

BPH

37
[115/32"]

15.5 [5/8"]

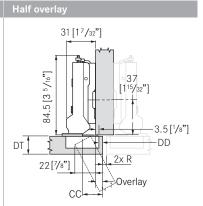
10 [13/32"]

Drawing shows Tiomos with a base plate height (BPH) 02.

Overlay

Drilling Distance (DD)

		D11111	8 -	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,		()	
		3	4	5	6	7	
	19.0					0	
	18.0				0		
	17.0			0		2	
	16.5						
	16.0		0		2	3	
	15.5					3.5	
	15.0	0		2	3		
	14.5				3.5		
	14.0		2	3			
ax.	13.5			3.5			
ž	13.0	2	3				
erla	12.5		3.5				
Door overlay max.	12.0	3					
Doo	11.5	3.5	Base	Plat	e Hei	ght (BPH)



Drawing shows Tiomos with a base plate height (BPH) 02.

Drilling Distance (DD)

			6 -	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,		()	
		3	4	5	6	7	
	12.5					0	
	11.5				0		
	10.5			0		2	
	10.0						
	9.5		0		2	3	
	9.0					3.5	
	8.5	0		2	3		
	8.0				3.5		
	7.5		2	3			
5	7.0			3.5			
	6.5	2	3				
con contra may	6.0		3.5				
5	5.5	3					
2	5.0	3.5	Base	Plat	е Не	ight (BPH)

Minimum gaps

The minimum gap is the gap between the closed door and the front of the cabinet.

	Drill	ing [Dista	nce	(DD)		
	3	4	5	6	7		
24.0	1.2	2.1	3.0	3.9	4.7		
22.0	1.0	1.1	2.0	2.9	3.8		
21.0	1.0	1.0	1.6	2.4	3.3		
20.0	1.0	1.0	1.1	2.0	2.9		
19.0	1.0	1.0	1.0	1.5	2.4		
18.0	1.0	1.0	1.0	1.0	1.9		
17.0	1.0	1.0	1.0	1.0	1.5		
16.0	1.0	1.0	1.0	1.0	1.0		
				Mi	nimu	m ga	р

Reveal

Reveal dimensions were determined with an edge radius (of the door) of 1mm! Hinge dimensions and reveal calculation based on factory setting.

IMPORTANT To

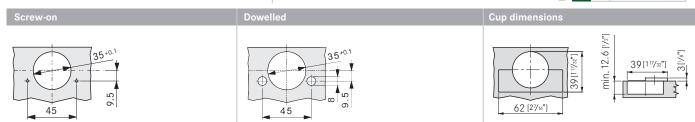
determine the correct application Grass strongly recommends a trial mounting for all hinges and base plates.

	3	4	5	6	7		
24.0	6.4	5.4	4.4	3.4	2.4		
22.0	3.0	2.0	1.5	1.5	1.5		
21.0	1.4	1.3	1.3	1.3	1.3		
20.0	1.1	1.1	1.1	1.1	1.1		
19.0	0.9	0.9	0.9	0.9	0.9		
18.0	0.7	0.7	0.7	0.7	0.7		
17.0	1.0	1.0	1.0	1.0	1.5		
16.0	1.0	1.0	1.0	1.0	1.0		
				Re	veal	(R)	

Drilling Distance (DD)

With 85° angle reduction clip

		Drill	ing C)ista	nce	(DD)
		3	4	5	6	7
	36.0	11.1	10.3	9.7	9.1	8.5
	30.0	5.4	4.8	4.4	4.3	4.2
	28.0	3.7	3.6	3.5	3.4	3.3
	26.0	2.9	2.8	2.8	2.7	2.6
	24.0	2.2	2.1	2.1	2.1	2.0
	22.0	1.6	1.6	1.6	1.5	1.5
	21.0	1.4	1.3	1.3	1.3	1.3
0	20.0	1.1	1.1	1.1	1.1	1.1
2	19.0	0.9	0.9	0.9	0.9	0.9
5	18.0	0.7	0.7	0.7	0.7	0.7
COOL HINGHIGS	16.0	0.6	0.6	0.6	0.6	0.6
Š			Re	veal	(R)	



Door Thickness

Tiomos 160

160° Wide angle hinge



- 3-dimensional adjustment with suitable base plate
- Accommodates overlays up to 22mm (7/8")
- · Soft-close or Self-close hinges available
- · For face frame or frameless cabinets
- · Convenient depth adjustment with worm gear
- Zero protrusion when door is opened 90°
- 10mm cup depth
- · For door thicknesses up to 32 mm
- Minimal reveal

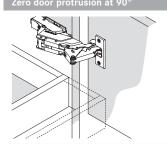






Full overlay	Cranking 00	Pattern	Туре	Item No.	Item No.	PU
	Hinge cup: zinc, nickel-plated	45	Soft-close	F028 138 561 217	F028 138 564 217	
	Hinge arm: steel/zinc,	45	Self-close	F045 138 499 217	F045 138 502 217	50
Overlay	Cranking 03	Pattern	Туре	Item No.	Item No.	PU
	Hinge cup: zinc, nickel-plated	4-5	Soft-close	F028138562217	F028138565217	
	Hinge arm: zinc/steel, nickel-plated	45	Self-close	F045 138 500 217	F045 138 503 217	50
Half overlay	Cranking 9.5	Pattern	Туре	Item No.	Item No.	PU
	Hinge cup: zinc, nickel-plated	45	Soft-close	F028 138 563 217	F028 138 566 217	50
4	Hinge arm: steel/zinc, nickel-plated	40	Self-close	F045 138 501 217	F045 138 504 217	50

Opening angle reduction to 120°. Prevents doors from bumping with the cabinet side in inset applications and mitered corner applications.



Zero protrusion for application with inset drawers. With 00 cranking and 00 height of base plate the door is flush with the cabinet at 90°.

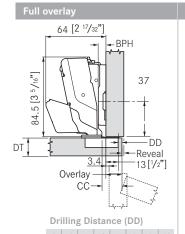
F072 135 753 117	50
	F072 135 753 117

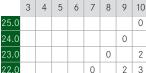
Wood s	crew, nickel-plated	Item No.	PU
	#6 x 5/8" FHP, NI	81001-43	500

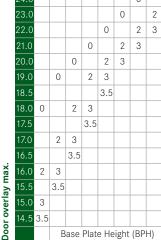
PU = packaging unit



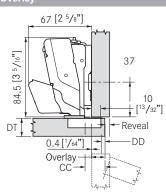
Drawings show Tiomos with a base plate height (BPH) 02.

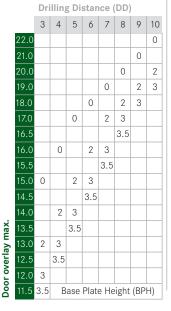


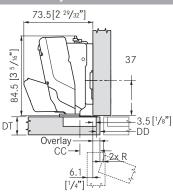




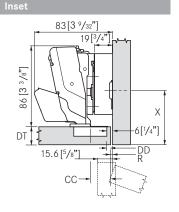
Base Plate Height (BPH)











Drawing shows Tiomos with a cranking 0 hinge, Base Plate Height (BPH) 02 and spacer plate height 19. X = 38.5 + DT

Drilling Distance (DD)

		3	4	5	6	7	
	0.0		0		2	3	
	0.5					3.5	
	1.0	0		2	3		
	1.5				3.5		
	2.0		2	3			
	3.0	2	3				
	4.0	3					
2							
Reveal (R)							
Rev			Base	Plat	e Hei	ght (BPH)

Minimum gaps

3.5

15.0 3

The minimum gap is the gap between the closed door and the front of the cabinet.

*only achievable with 120° angle reduction clip

Distance	

	J	4	J	0	/	0	7	10
32.0	1.0	1.0						
31.0	1.0	1.0	1.0					
30.0	1.0	1.0	1.0					
29.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0
28.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0
26.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0
25.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0
24.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0
22.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0
21.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0
20.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0
18.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0
16.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0
					Minir	num	gap	

3 4 5 6 7 8 9 10

Reveal dimensions were determined with an edge radius (of the door) of 1mm! Hinge dimensions and reveal calculation based on factory setting.

IMPORTANT To

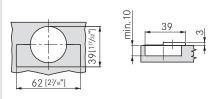
determine the correct application Grass strongly recommends a trial mounting for all hinges and base plates.

Duilling	Distance	(DD)
Drilling	Distance	(DD)

	3	4	5	6	7	8	9	10
32.0	0.2*	0.2*						
31.0	0.2*	0.2*	0.2*	0.2*				
30.0	0.2	0.2	0.2*	0.2*	0.2*			
29.0	0.2	0.2	0.2	0.2	0.2	0.2*	0.2*	
28.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0
26.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0
25.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0
24.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0
22.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0
21.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0
20.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0
18.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0
16.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0
					Reve	al (R)		

45

Door Thickness



Door Thickness

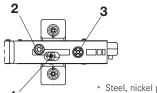
Tiomos base plates

For Tiomos hinges

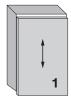
Base plate overview

Туре		Line		Attach with		
	Back	Bore		Wood screw	Euro screw	Dowel
	20	32	± 2 mm with worm gear	16	16	16
	37	32	± 2.5 mm with elongated holes	15	15	15
			± 2 mm	14	14, 15	
	37	32		16		
	9.5	32	± 2.5 mm	17		
			± 2 mm	17		
	10	32	± 2 mm	17		
a Bar						

Tiomos wing base plates



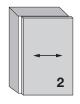
- · Steel, nickel plated
- · Height and depth adjustment via worm gear
- · Side adjustment via hinge



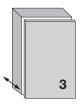
Height adjustment via base plate Via worm gear± 2 mm Via elongated holes ± 2.5mm

For wood screws

For Euro screws



Side Adjustment ±2 mm



Depth adjustment +3/-2 mm

All adjustment options can be made independently of one another.

Wing base plate, 4 point fixing

· Height adjustment via worm gear

20

37/32

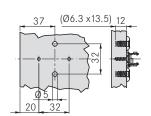
37/32

Height	Item No.	PU
0	F058139746228	150
2	F058139747228	150
3	F058139748228	150
3.5	F058 139 749 228	150

Wing base plate, 4 point fixing



· Height adjustment via worm gear



Height	Item No.	PU
0	F058139756228	150
2	F058139757228	150
3	F058139758228	150
3.5	F058139759228	150



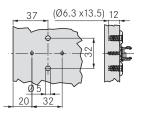
Wing base plate, 4 point fixing

37/32

With pre-mounted Euro screws (13.5 mm)



• Height adjustment via worm gear



Height	Item No.	PU
0	F058139761228	150
2	F058139762228	150
3	F058 139 763 228	150
3.5	F058 139 764 228	150

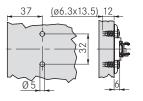
Wing base plate, 2 point fixing

37/32

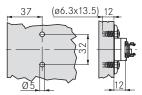
With pre-mounted euro screws (13.5 mm)

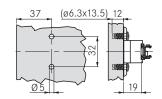


- Zinc die-cast/Steel, nickel plated
- · Height adjustment via worm gear



Height	Item No.	PU
6	F058139873217	150
12	F058 139 874 217	150
19	F058139875217	150





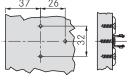
Wing steel base plate, 3 point fixing

37/32

For wood screws



• Height adjustment via elongated screw holes



Height	Item No.	PU
0	F058139721228	150
2	F058139722228	150
3	F058139723228	150
3.5	F058139724228	150

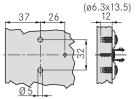
Wing steel base plate, 3 point fixing

37/32

For pan head Euro screws



· Height adjustment via elongated screw holes



Height	Item No.	PU
0	F058139731228	150
2	F058139732228	150
3	F058139733228	150
3.5	F058139734228	150

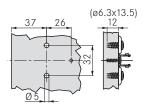
Wing steel base plate, 3 point fixing

37/32

With pre-mounted euro screws (13.5 mm)



· Height adjustment via elongated screw holes

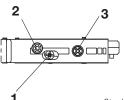


Height	Item No.	PU
0	F058139736228	150
2	F058139737228	150
3	F058139738228	150
3.5	F058 139 739 228	150

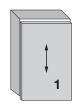
Tiomos base plates

For Tiomos hinges

Tiomos straight base plates



- · Steel, nickel plated
- · Height and depth adjustment via worm gear
- · Side adjustment via hinge



Height adjustment via base plate
Via worm gear ±2 mm



Side Adjustment ±2 mm



Depth adjustment +3/-2 mm

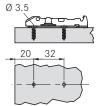
All adjustment options can be made independently of one another.

Straight base plate, 2 point fixing



· Height adjustment via worm gear

20/32



For wood screws

With pre-mounted Euro screws

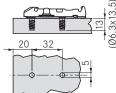
Height	Item No.	PU
0	F059 139 701 228	150
2	F059 139 702 228	150
3	F059 139 703 228	150
3.5	F059 139 704 228	150

Straight base plate, 2 point fixing



Height adjustment via worm gear

20/32



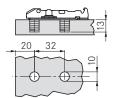
Height	Item No.	PU
0	F059 139 711 228	150
2	F059 139 712 228	150
3	F059 139 713 228	150
2 5	F0F0120714220	150

Straight base plate, 2 point fixing



· Height adjustment via worm gear

20/32



Height	Item No.	PU
0	F059 139 706 217	150

Spacer plate, 2 point fixing

Use with straight base plate for wood screws

· Die-cast, nickel plated

37

37/32



Height	Item No.	PU
6	F058 139 867 217	150
12	F058139868217	150
19	F058 139 869 217	150



Screws to attach (included)
Straight base plate, height 0.2, and 3

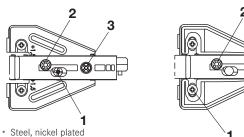
Dowelled

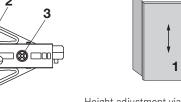
For wood screws

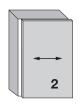
Spacer plate
Wood screws Ø 6 x 5/8"



Tiomos face frame adapter plates









Height adjustment via base plate via worm gear ±2 mm via elongated holes ±2.5 mm

For wood screws

For wood screws

For wood screws

Side Adjustment ±2 mm

Depth adjustment +3/-2 mm

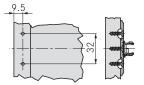
- · Height and depth adjustment via worm gear
- Side adjustment via hinge

All adjustment options can be made independently of one another.

FFA base plate, 2 point fixing

· Height adjustment via worm gear

9.5/32



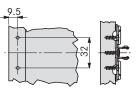
Height	Item No.	PU
1.5	F058139825228	150
3.5	F058139826228	150
4.5	F058139827228	150
5	F058139828228	150
_		

FFA base plate, 2 point fixing



• Height adjustment via elongated screw holes

9.5/32



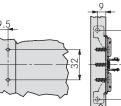
Height	Item No.	PU
1.5	F058139821228	150
3.5	F058139822228	150
4.5	F058139823228	150
5	F058139824228	150

FFAL base plate with flange, 4 point fixing

As a second seco

Height adjustment via elongated screw holes

9.5/32



9	
	_ ;

Height	Item No.	PU
3.5	F058139829228	150
5	F059139830228	150

Inset FFA base plate, 3 point fixing

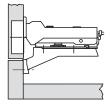


Steel, diecast, nickel plated



10/32

Height	Item No.	PU
0	F058139831228	150



For wood screws

[•] Height adjustment via elongated screw holes

Tiomos Accessories

Cover caps

Hinge arm cover cap

For all crankings



Item No.

F072135500247

PU 1000

Steel, nickel plated, without imprint*

Hinge arm cover cap, long

For 00 and 03 Cranking only



tem No.

F072135**504**247

PU 1000

Steel, nickel plated, without imprint*

* Imprinting available upon special request

Hinge cup cover cap



Item No

F072135503228

PU 150

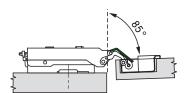
Steel, nickel plated

Angle reduction clips

Opening angle reduction clip to 85°



Steel, nickel

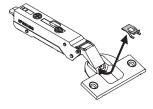


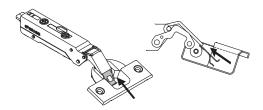
Works for all Tiomos 110° and 120° standard hinges. Reduces the opening angle to 85° to prevent doors from bumping fronts or walls in corner installations.

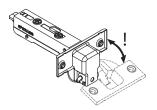
Item No.

F072135751117

PU 50



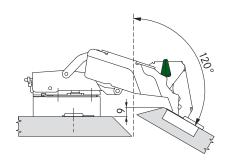




Opening angle reduction clip to 120°



Black plastic



Works for all Tiomos 160° standard hinges. Reduces the opening angle to 120° to prevent doors from bumping the cabinet side in inset and mitered corner applications.

Item No.

F072135**753**117

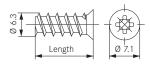
PU 50



Screws

Euro screw, nickel-plated

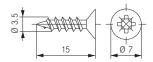




Description	Item No.	PU
13mm Euro Screw (1/2")	81015-43	500
18mm Euro Screw (11/16")	83000-43	500
7.5mm Euro Screw (5/16")	83001-43	500
13mm Pan head Euro Screw	13398-43	500

Wood screw, nickel-plated





Description	Item No.	PU
#6 x 1/2" FHP, NI	81014-43	500
#6 x 7/16" FHP, NI	81016-43	500
#6 x 5/8" FHP, NI	81001-43	500
#6 x 3/4" FHP, NI	81003-43	500
#6 x 1" FHP, NI	81004-43	500

Pozidrive screwdriver

Pozidrive screwdriver for hinges and slides



Description	Item No.	PU
Pozidrive screwdriver	98000-01	1

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