Bottom mounted single extension drawer runners

**Specifications**

<table>
<thead>
<tr>
<th>Runner</th>
<th>Nominal Length</th>
<th>Frame Cabinet Interior Depth</th>
<th>Minimum Panel Cabinet Interior Depth</th>
<th>Suggested Drawer Length</th>
<th>Extension Loss**</th>
<th>Cabinet &amp; Drawer Profile Length</th>
</tr>
</thead>
<tbody>
<tr>
<td>230M6500</td>
<td>26&quot;</td>
<td>714 (28'/4&quot;)</td>
<td>677 (26'/4&quot;)</td>
<td>650 (25'/4&quot;)</td>
<td>127 (4'/4&quot;)</td>
<td>650 (25'/4&quot;)</td>
</tr>
<tr>
<td>230M6000</td>
<td>24&quot;</td>
<td>664 (28'/4&quot;)</td>
<td>627 (24'/4&quot;)</td>
<td>600 (23'/4&quot;)</td>
<td>120 (4'/4&quot;)</td>
<td>600 (23'/4&quot;)</td>
</tr>
<tr>
<td>230M5500</td>
<td>22&quot;</td>
<td>614 (24'/4&quot;)</td>
<td>577 (22'/4&quot;)</td>
<td>550 (21'/4&quot;)</td>
<td>110 (4'/4&quot;)</td>
<td>550 (21'/4&quot;)</td>
</tr>
<tr>
<td>230M5000</td>
<td>20&quot;</td>
<td>564 (22'/4&quot;)</td>
<td>527 (20'/4&quot;)</td>
<td>500 (19'/4&quot;)</td>
<td>102 (4&quot;)</td>
<td>500 (19'/4&quot;)</td>
</tr>
<tr>
<td>230M4500</td>
<td>18&quot;</td>
<td>514 (20'/4&quot;)</td>
<td>477 (18'/4&quot;)</td>
<td>450 (17'/4&quot;)</td>
<td>95 (3'/4&quot;)</td>
<td>450 (17'/4&quot;)</td>
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<tr>
<td>230M4000</td>
<td>16&quot;</td>
<td>464 (18'/4&quot;)</td>
<td>427 (16'/4&quot;)</td>
<td>400 (15'/4&quot;)</td>
<td>85 (3'/4&quot;)</td>
<td>400 (15'/4&quot;)</td>
</tr>
<tr>
<td>230M3500</td>
<td>14&quot;</td>
<td>414 (16'/4&quot;)</td>
<td>377 (14'/4&quot;)</td>
<td>350 (13'/4&quot;)</td>
<td>85 (3'/4&quot;)</td>
<td>350 (13'/4&quot;)</td>
</tr>
<tr>
<td>230M3000</td>
<td>12&quot;</td>
<td>364 (14'/8&quot;)</td>
<td>327 (12'/4&quot;)</td>
<td>300 (11'/4&quot;)</td>
<td>85 (3'/4&quot;)</td>
<td>300 (11'/4&quot;)</td>
</tr>
<tr>
<td>230M2500</td>
<td>10&quot;</td>
<td>314 (12'/8&quot;)</td>
<td>277 (10'/4&quot;)</td>
<td>250 (9'/4&quot;)</td>
<td>59 (2'/4&quot;)</td>
<td>250 (9'/4&quot;)</td>
</tr>
</tbody>
</table>

For overlay drawer fronts. Space requirements for inset drawers will vary according to front thickness. A trial is recommended.

** At suggested drawer length.

**IMPORTANT:** The Blumatic design lowers the drawer into the closed position. Consult the minimum reveal table to make sure the drawer front clears the countertop overhang when the drawer opens.

**IMPORTANT:** Install #6 FH wood screw to attain max. load capacity

**6 FH Wood Screw Hole**

System Screw Hole or #7 FH wood screw

Cabinet front
Drawer and cabinet specifications

Frame Cabinet Installation

- Cabinet Depth
- Interior Depth
- Socket Range: 25 to 62 (1" to 2-7/16")
- Setback: 2 (1/16")
- Cabinet Profile
- Mounting Position: 13.5 (1/2")
- Min. Top Clearance: 16 (5/8")
- Max. Drawer Height: 20 (13/16")
- Bottom Clearance: 4 (5/16")
- Mounting Screws: 612TH (65 x 1/2" Truss Head)
- 603560 RH 603561 LH Rear Mount Sockets
- Extension Loss
- Drawer Length

Panel Cabinet Installation

- Cabinet Profile
- Socket Range: 25 to 62 (1" to 2-7/16")
- Setback: 2 (1/16")
- Cabinet Profile
- Min. Top Clearance: 16 (5/8")
- Max. Drawer Height: 20 (13/16")
- Bottom Clearance: 4 (5/16")
- Drawer Profile Mounting
  - Attach through sides or bottom
  - Position profiles flush with front of drawer box.
- Drawer Profile Screws: 600N (65 x 5/8") or System screws

Drawer Profile Mounting

- Front
- Drawer width
- Drawer length
- Opening
- Tolerance Profile
- Captive Profile
- Side Clearance: 12.5 (1/2")
- Max. Drawer Height: 19 (3/4")
- Bottom Clearance: 4 (5/16")
- Cabinet Profile Screws: 600N (65 x 5/8") or System screws

Rear Mount Socket Location

- Mounting Screws: 612TH (65 x 1/2" Truss Head)
- Min. [3] recommended
- Drawer Profile Screws: 600N (65 x 5/8") or System screws
- Dotted line shows front frame
- Opening
- Tolerance Profile
- Captive Profile
- Side Clearance: 12.5 (1/2")
- Max. Drawer Height: 19 (3/4")
- Bottom Clearance: 4 (5/16")

(1) Minimum top clearance and maximum drawer height when drawer is of recommended length and tilting to remove is not desired.

Dimensions in millimeters (inch equivalents as noted)
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